

PU-Sport system 1100











#### **Product Description**

EPI PU-Sport system 1100 is a durable, point-elastic sport floor construction suitable as a flooring system for indoor Sports areas. This system has optimal slip-resistance and shock-absorbing properties which makes it an ideal system to be used as a synthetic PU-Sport flooring system for Indoor Multifunctional Sports areas and ball game courts. EPI PU-Sport 1100 system consists of a pre-fabricated shock pad that is made from >80 % recycled materials and is covered with a 2 mm elastic self-levelling polyurethane layer made from bio-based derived ingredients and sealed with a solvent-free wear resistant matte sealer. This system is designed as a multifunctional sport floor with point-elastic properties.

#### **Features**

- Low maintenance & easy to clean
- Resistant against intensive sport traffic
- Excellent friction properties
- Optimal vertical ball behaviour
- Optimal shock absorption
- High endurance

### **Application Areas**

- Indoor sport areas
- Sport Schools
- Sport associations
- Gym associations

### **Technical Characteristics**

Compressive strength - elastic component	>6 N/mm²
Resistance to indentation (EN-1516)	0.20 mm after 24 hrs
Resistance to impact > 800 grams > 1200 grams (EN-1517)	< 0.5 mm No damage
Vertical deformation - Shock mat Type Standard - Shock mat Type Trend	≤ 1.6 mm ≤ 1.6 mm
Shock absorption - Shock mat Type Standard - Shock mat Type Trend - Shock mat Type Premium	± 30 % ± 33 % ± 35 %
Vertical ball behaviour	95%
Surface hardness	SH A84
Reaction to Fire (standard) + intermediate migration layer	$\begin{array}{c} C_{fl}\text{-}S^1 \\ B_{fl}\text{-}S^1 \end{array}$
TVOC <sub>28</sub>	0,005 mg/m <sup>3</sup>
Friction dry (EN-13036-4) CEN rubber	SRT 104
Resistance to rolling loads	≥ 1500 N depth ≤ 0.5 mm
Resistance to wear	37 mg
Gloss	≤ 15%

General installation Ambient and conditions substrate between 15 and 28°C.

Relative humidity Max. 75%

Minimal 15°C and Dewpoint 3°C above dewpoint

Note: The above physical properties were measured in accordance with the referenced standards. Samples of the actual floor system, including binder and filler, were used as test specimens. All sample preparation and testing is conducted in a laboratory environment, values obtained on field applied materials

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#### **Certifications and Approvals**

EPI PU-Sport system 1100 has been assessed and tested conform the EN14904:2006, DIN18032-2 and NOC\*NSF-US1-15 standards and meets the requirements set in these standards for point-elastic floors in universal indoor sport environments and is classified as;

NOC\*NSF-US1-15 : Class P2 EN 14904:2006 : Class P1

#### **Indoor Air Quality**

EPI PU-Sport system has been assessed and meet the requirements of the Indoor Air Comfort Gold Label, Agbb/ABG, Leed, Breeam, French VOC, EMICODE, M1, etc after being tested in a series of extensive tests in the VOC emission chamber.

#### TVOC Norm value tabel:

Indoor Air Quality	TVOC Value
Very good	<0,3 mg/m <sup>3</sup>
Good	0,3 – 1,0 mg/m³
Average	1,0 – 3,0 mg/m³
Poor	3,0 – 10 mg/m³
Very Poor	>10 mg/m <sup>3</sup>

EPI PU-Sport systems meets all VOC specifications for indoor flooring in Europe.

#### **Colors**

EPI PU-Sport 1100 is available in 16 standard colors, other colors on request.

#### System build-up:

EPI PU-Sport system 1100 has the following build-up:

- EPI PU-sport primer<sup>1</sup>
- EPI PU-sport Glue 1500
- EPI PU-sport Shock pad
- EPI PU-sport Sealer
- EPI PU-sport Wear coat
- EPI PU-sport Top coat

( <sup>1</sup> depending conditions of the substrate)

#### Coverage

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•	EPI PU-sport Glue 1500	0.6-1.0 kg/m <sup>2</sup>
•	EPI PU-sport Shock pad	9 mm
•	EPI PU-sport Sealer	$0.6-0.8 \text{ kg/m}^2$
•	EPI PU-sport 100 SLE/N ≤ 2mm	2.8 kg/m <sup>2</sup>
•	EPI PU-sport Top coat	$0.15 \text{ kg/m}^2$
•	EPI PU-sport Lining (Optional)	$0.15 \text{ kg/m}^2$

#### **Substrate Preparation**

In General, the substrate must fulfil the relevant standards with special reference to flatness, gradients, thickness, load bearing capacity and water permeability. Substrates to be coated have to be firm, dry, clean and free of loose and brittle particles and substances that impact the adhesion such as oils, grease, paint or other contaminations. Concrete substrates must be dry and a require a minimum cohesion strength of 1,5 N/mm² and a minimum compressive strength of 25 N/mm² at time of installation.

Existing joints in the concrete surface must be performed with a joint profile. The dimensions and details of these joints will need to be determined based on the function of the expected movements of the concrete floor.

Depending on the substrate a mechanical preparation (milling and/or vacuum blasting) is recommended for a good adhesion.

See EPI Tech line vol.02 EPI PU Sport sub-floor conditions for more information.

#### **Residual Moisture tolerance**

Prior to installation, mineral substrates must always be provided with a vapor barrier and must not exceed 4 % decreasing residual moisture content measured by the Calcium Carbide method, which corresponds to maximum 75 % relative humidity according to ASTM F2170. If using the calcium chloride test, the maximum allowable vapour emissions is 4.0 lbs as per ASTM F1869

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## **Application PU-Sport system 1100** General:

- Before installation, always check all relevant documentation and check that all components are present in the required quantities.
- Large temperature differences should be avoided as this can adversely affect the end result.
- The area must be wind and watertight: avoid drafts and penetration of moisture, dust, water, etc..
- Preferably remove doors that have no free space. Protect walls and columns from splashes.
- Retain the floating character of floating screeds

### **Installation EPI PU-Sport system 1100**

For a correct installation of the EPI PU-Sport system 1100, please refer to the installation directions. This is available on request from EPI Sports & Rubber Surfaces B.V., please contact your local representative.

### **Transport and Storage conditions**

Store all components in closed packaging, away from the ground. Temperature between +5°C and 30°C. Dry room, avoid direct sunlight. Protect liquid components against frost (also during transport).

#### **Shelf Life**

See technical product data of system components for more information.

#### Cleaning and Maintenance

In order to maintain an optimal skid resistance, regular cleaning is required.

#### Waste

Attention! Too much residual material in the packaging can become hot due to an exothermic reaction and cause smoke nuisance. Therefore never leave more than 100 grams of mixed product in the packaging and place the packaging in a safe and well-ventilated place. If there is more residual material, add a generous amount of sand to inhibit the exothermic reaction.

#### **Safety Precautions**

In cured state, the EPI Sport system 1100 is physiologically harmless. For normal floor applications, the use of personal respiratory protection is not required. Please refer to the safety data sheets for detailed safety instructions.

#### **Work Safety**

The Safety data sheets of system components applies to the components A and B. These sheets have been drawn up in accordance with the latest European legislation.

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#### **CE Marking**

The harmonized European standard EN 14904 "Surfaces for sports areas" specifies the requirements for indoor surfaces for multi-sports use fall under this specification, they have to be CE labeled as per Annex Table ZA.1 and 3b and fulfill the requirements of the given mandate of the Construction Products Regulation no. 305/2011.



EPI Sport & Rubber Surfaces B.V. Duikboot 1 - 7 3991 CK, Houten

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EN 14904:2006

Sport floor system based on synthetic resin with a shock-absorbing underlay for use in sports buildings and facilities

Reaction to Fire	$C_{fl}$ - $S^1$
Release of corrosive substances	SR
Friction	104
Shock-absorption	< 35 %
Formaldehyde	Class E1

NPD: No Performance Determined

EPI PU-Sport system 1100 29/08/2022

EPI-Sport & Rubber Surfaces B.V. applies the quality control system in conformity with NEN- ISO 9001 / 14001. This means that the products delivered meet the product and quality specifications of this system. Advice given by us with regard to the technical application, whether orally, in writing, or by means of tests, is given to our best knowledge, however without obligation, also with regard to possible protected rights of third parties. This does not relieve the applicator/ user of the obligation to check the products supplied by us as to their suitability for the envisaged aims. The application, use and wear of the products take place beyond our control. Therefore they are your own responsibility. For all claims our own responsibility will be limited to the value of the goods supplied by us and used by you. It is under- stood that we guarantee the good quality of our products, all this in accordance with the standards referred to in our terms and conditions of sale and supply. All orders are executed under the latest terms and conditions of sale and supply. Users must always consult the latest edition of the product and material safety data sheet before using the relevant product. Copies hereof are made available upon request. EPI-Sport & Rubber Surfaces BV retains the right to alter product specifications and product properties.